



251A58

251A58 flat bar

BS 970 251A58 suppliers, delivering throughout the UK.

251A58 is a silicon manganese spring steel, supplied in the as rolled condition. It is suitable for oil hardening and tempering. When used in the oil hardened and tempered condition 251A58 offers excellent spring characteristics. 251A58 is commonly used in the automotive industries for the manufacture and repair of leaf springs.

Related Specifications

BS970 1.0904 55Si7 55S6 55Si2Mn ASTM 9255 55SiMn7 250A53 250A57 C2133 55S2 55S6 56S7 55C2

Spring steel grades we supply

[CS95](#) | [CS95](#) | [CS95](#) | [CS100](#) |
[EN42](#) | [251A58](#) | [EN47](#) | [301](#) | [75Cr1](#)

Form of Supply

West Yorkshire Steel are 251A58 spring steel suppliers in flat bar and a small range of round bar sizes.



■ Flat

Contact our experienced sales team who will assist you with your 251A58 spring steel enquiry.

Applications

251A58 is used commonly for many general engineering applications. Typical applications include springs, shafts, bushes, crankshafts, screws, sickles, axes, knives, wood working drills and hammers.

Analysis

Carbon	0.55-0.60%	Silicon	1.80-2.10%
Manganese	0.80-1.00%	Chromium	0.15-0.35%
Phosphorous	0.035% max	Sulphur	0.035% max

Forging

Preheat the 251A58 carefully, then raise temperature to 1050°C for forging. After forging cool slowly, preferably in a furnace.

Annealing

Heat slowly to 640-680°C, soak well. Cool slowly in the furnace.

Hardening

Heat the steel slowly to 650-700°C and thoroughly soak. Continue heating the steel to the final hardening temperature of 870-930°C and allow the component to be heated through. Quench in oil.

Tempering

Temper the 251A58 spring steel immediately after quenching whilst tools are still hand warm. Re-heat to the tempering temperature then soak for one hour per 25 millimetre of total thickness (2 hours minimum) Cool in air. For most applications tempering will be between 400-550°C.

Temperature °C	400	450	500	550	600	650
Hardness HRc	56	50	47	43	37	33

Welding

We recommend you contact your welding consumables supplier who should provide you full assistance and information on welding 251A58 steel

Heat Treatment

Heat treatment temperatures, including rate of heating, cooling and soaking times will vary due to factors such as the shape and size of each 251A58 steel component. Other considerations during the heat treatment process include the type of furnace, quenching medium and work piece transfer facilities. Please consult your heat treatment provider for full guidance on heat treatment of 251A58 steel.

Certification

251A58 as rolled spring steel is available with a cast and analysis certificate or certificate of conformity, please request when placing any orders.

Quality Assured Supply

251A58 spring steel is supplied in accordance with our ISO 9001:2015 registration.



West Yorkshire Steel Ltd
Sandbeck Industrial Estate,
Wetherby, Leeds,
LS22 7DN UK

Call: 01937 584440
Fax: 01937 580128
Email: sales@westyorkssteel.com
 

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